

### **HOW TO REMOVE OLD SLEEVE AND INSTALL RETRO SPIN LOC SLEEVE**

Here are the instructions for removing the fixed sleeve from the early B-series rifle and installing the retro Spin-Loc sleeve:

- 1) Be sure the tank is removed from the rifle.
- 2) Turn rifle downside up
- 3) Remove pistol grip and forearm.
- 4) Remove trigger guard.
- 5) Remove trigger shoe – small screw and hex nut.
- 5) Next, slowly and carefully lift the floor plate from the frame.
- 6) You will see the two screws holding the threaded sleeve at the back end of the frame. Remove both. (See Image #3)
- 7) Make sure the safety bar is hooked in front of the tiny spring before placing the floor plate back in place. (see Image #4 sketch, parts are #4 and #2)
- 8) Next, re-attach parts in reverse order (less the 2 screws).
- 9) Tap out sleeve from inside frame and slide in the retro sleeve, orient snap ring underneath scope mount rail. (see attached image)



After installing Retro Sleeve and Snap Ring

Image #3



