

DAYSTATE HUNTSMAN CLASSIC 177 FAC -2010 MANUFACTURE

DETAILS OF O RINGS AND DOWTY SEALS

WHICH WERE CHANGED FOR FILL PORT LEAK

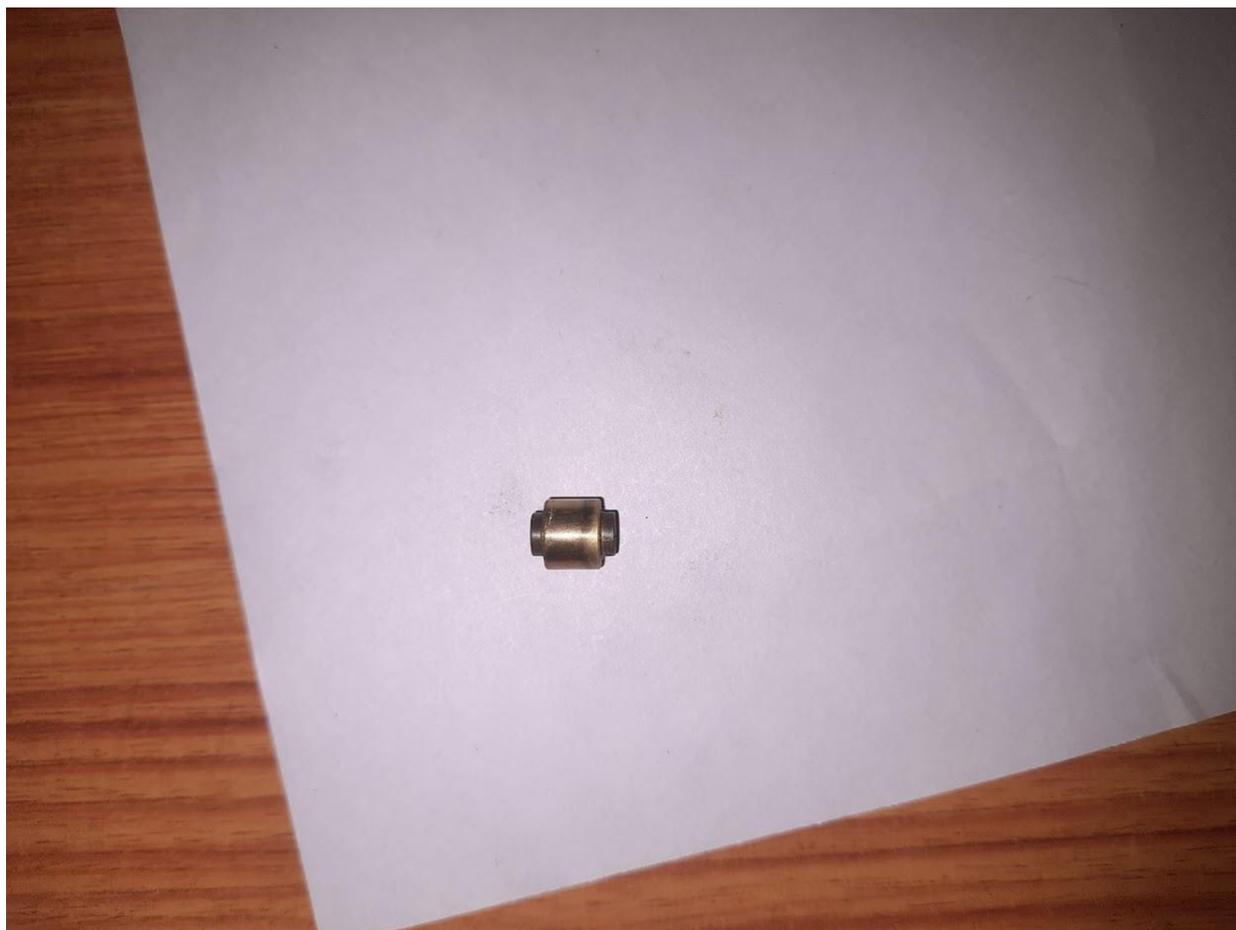
- 1. 02 X BS 117(N 70) O RINGS FOR FRONT VALVE ASSY SHOWN BELOW**



2. 01 X BS 006(urethane) O RING AND 01X 1/8 DOWTY SEAL FOR FILL PORT PISTON



3. **TRANSFER PORT USES 02 XBS 008(N 70) O RINGS ON BOTH SIDES**



4. **MAIN VALVE ASSEMBLY** 01X BS 117(N 70) O RING FOR MAIN VALVE (THREADED CAP VISIBLE WITH THREADS) AND 01 X BS 111 URETHANE O RING FOR HARPER VALVE SEAL VISIBLE

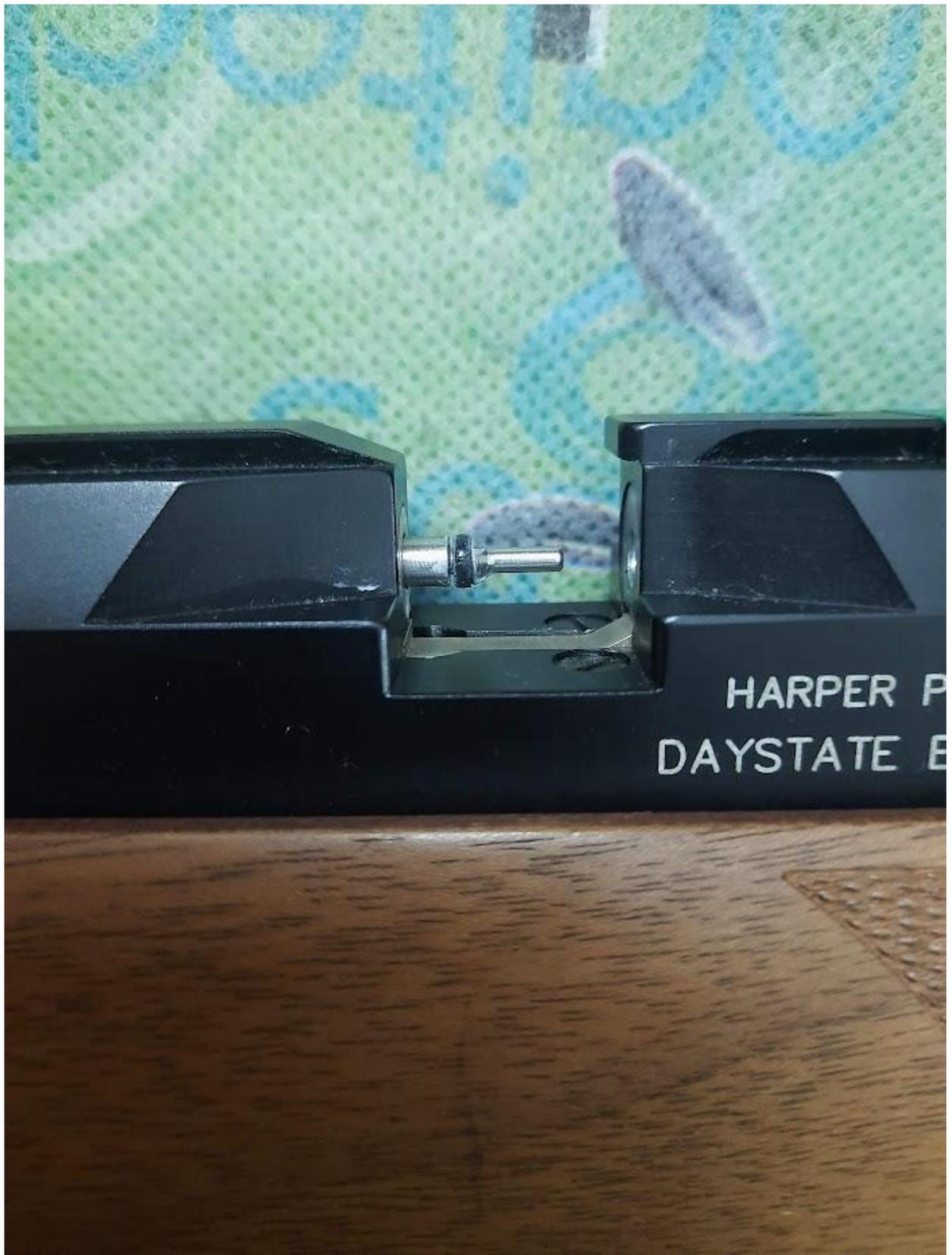


5.

**5.MAIN VALVE ASSY : 01X BS 006 O RING UNDER STRIKER VALVE O RING
RETAINER BRASS SCREW**



6. 001X BS 003(N 70) FOR PELLET PROBE



7.01X 1/8 DOWTY SEAL BETWEEN PRESSURE GAUGE & BRASS ASSEMBLY



8 . SLINGSHOT HAMMER BRASS SCREW NEEDS TO BE SCREWED WITH INNER SILVER COLOR HAMMER USING LOCTITE(only if disassembled)

