

**DAYSTATE HUNTSMAN CLASSIC 177 FAC -2010 MANUFACTURE**

**DETAILS OF O RINGS AND DOWTY SEALS**

**WHICH WERE CHANGED FOR FILL PORT LEAK**

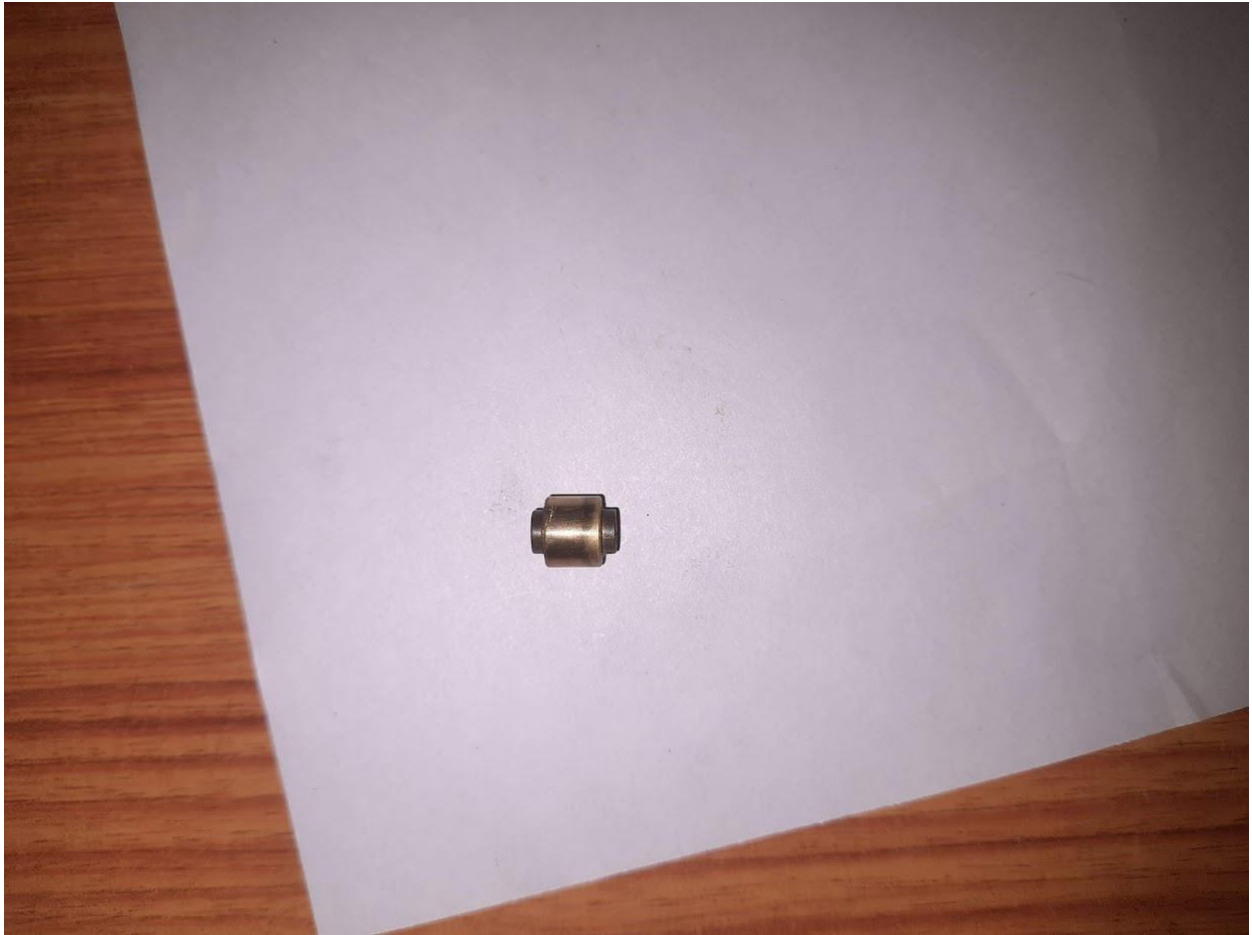
1. **02 X BS 117(N 70) O RINGS FOR FRONT VALVE ASSY SHOWN BELOW**



2. 01 X BS 006(urethane) O RING AND 01X 1/8 DOWTY SEAL FOR FILL PORT PISTON



3. TRANSFER PORT USES 02 XBS 008(N 70) O RINGS ON BOTH SIDES





4. **MAIN VALVE ASSEMBLY** 01X BS 117(N 70) O RING FOR MAIN VALVE (THREADED CAP VISIBLE WITH THREADS) AND 01 X BS 111 URETHANE O RING FOR HARPER VALVE SEAL VISIBLE

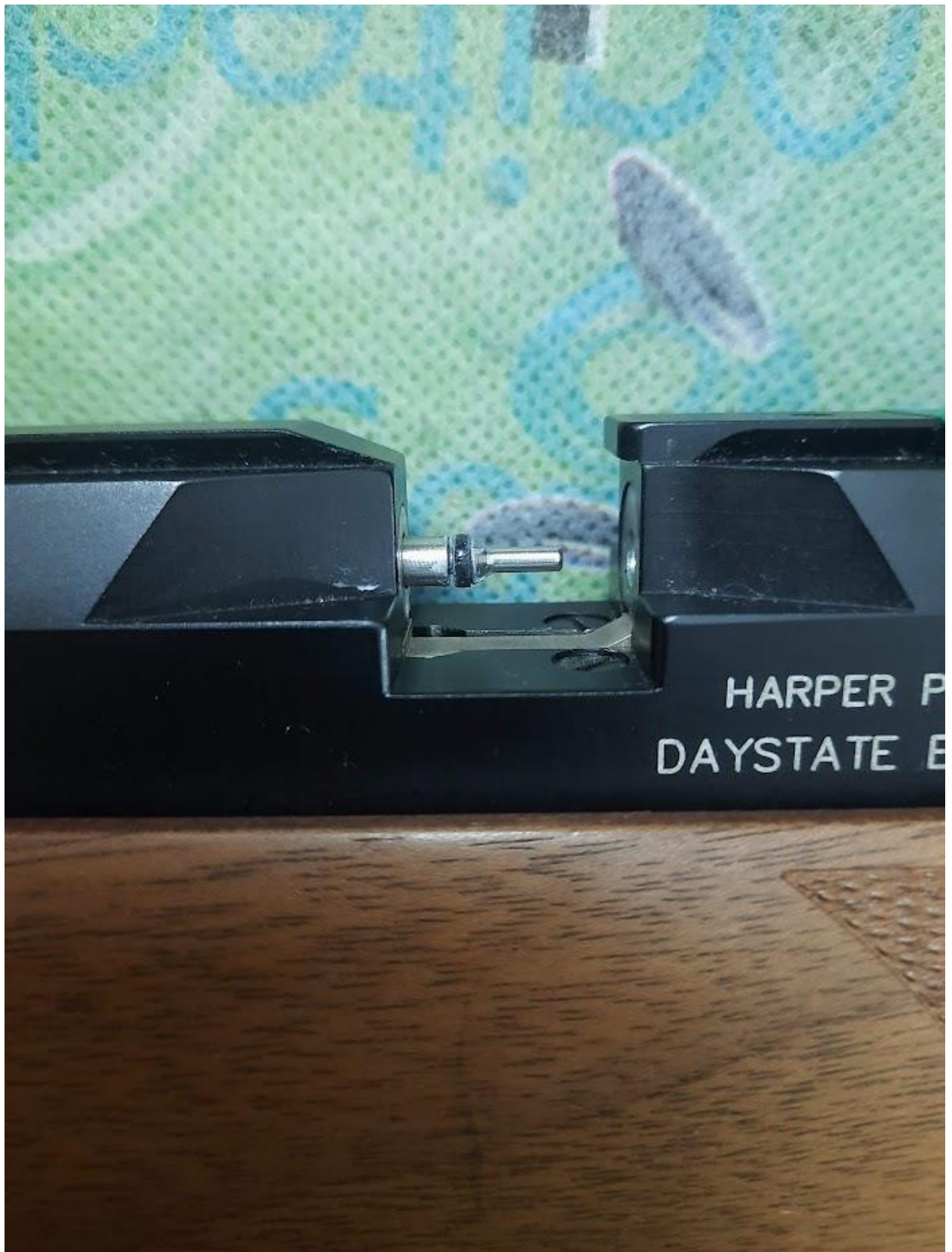


5.

**5.MAIN VALVE ASSY : 01X BS 006 O RING UNDER STRIKER VALVE O RING  
RETAINER BRASS SCREW**



6. 001X BS 003(N 70) FOR PELLET PROBE



**7.01X 1/8 DOWTY SEAL BETWEEN PRESSURE GAUGE & BRASS ASSEMBLY**





**8 . SLINGSHOT HAMMER BRASS SCREW NEEDS TO BE SCREWED WITH INNER SILVER  
COLOR HAMMER USING LOCTITE(only if disassembled)**

